

















1970s-1980s-1990s-2002-20

#### THE STORY BEGINS

Mr. Ziggy Kulig, President, Graff designs, envisions making a difference in the industry by combining his European creativity with American engineering expertise.

### NO-LEAD PRODUCTS

The combination of a European background and American culture shapes Kulia's desire to manufacture unique, designer eco-friendly products.

#### NEW MANUFACTURING PLANT AND ISO 9001

Adjoining a national park and protecting the environment, GRAFF acquires a manufacturing plant that meets strict EMS and conservation standards.

In 1996, GRAFF achieves ISO 9001 certification for its quality management systems.

### THE DEBUT OF DIFFERENCE

More than a product, GRAFF's designs are masterpieces, representing a philosophy of style and perfection.

#### ISO 14001 CERTIFICATION

GRAFF obtains the ISO 14001 certification for its production

# SUSTAINABILITY TIMELINE

## GRAFF BECOMES GREENER

Looking to the future, GRAFF continues to forge new paths with green growth.

### **GRAFF GROWS**

With over 400 new models and more than 25 collections, in 21 luxurious finishes. GRAFF grows its worldwide sales network.

### ART OF BATH

GRAFF creates the concept of the Art of Bath, celebrating a culture of wellness in the most private living spaces.

## WELLNESS PROGRAM

GRAFF introduces its wellness program, featuring hi-tech luxury products and shower systems equipped with chromotherapy, hydrotherapy and music therapy.

### GRAFF RAISES THE BAR

All GRAFF products adhere to eco-friendly standards by automatically including a water-saving device.

# 2022—2020—2016—2015—2012













Hundreds of people work on GRAFF projects around the globe.

Regardless of the location, GRAFF is committed to treating the earth, its resources, and people with respect.

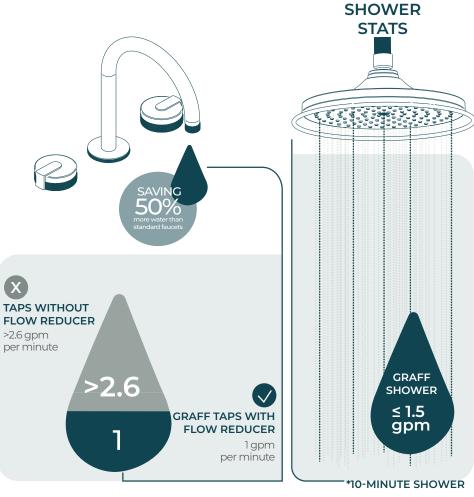
# GRAFF WORLDWIDE



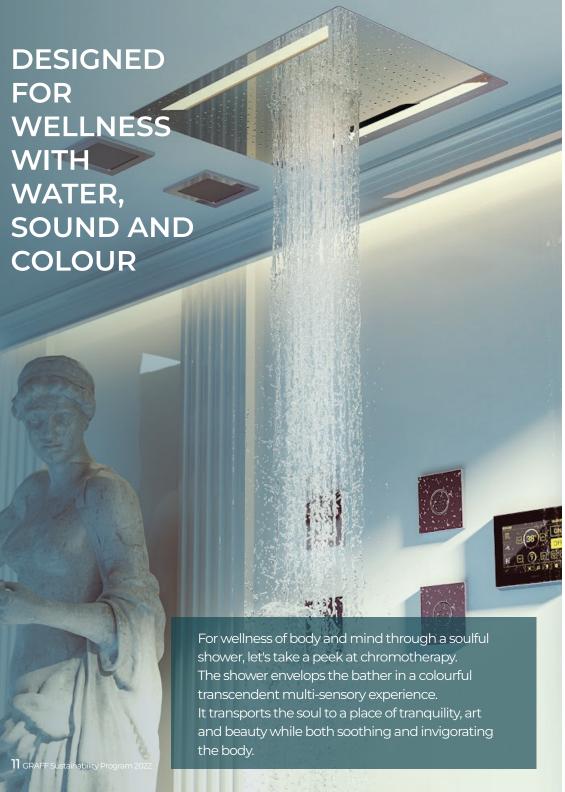


## WATER CONSERVATION

Water is a precious resource. At GRAFF, water conservation is in the design DNA.



GRAFF water-saving showerheads use ≤ 1.5 gpm







## "WATER-SAVING IS THE NEW DESIGN STANDARD FOR GRAFF."

From spring of 2022, GRAFF products will come with water flow control built in to ensure significant water savings.
State-of-the-art technology and award-winning designs further elevate the appeal of GRAFF products.

PHYSICAL AND EMOTIONAL EXPERIENCES DELIVERED THROUGH SIMPLE TOUCH

# ZERO-WASTE A LEAN MANUFACTURING SYSTEM

GRAFF's manufacturing system is based on an innovative Lean Manufacturing Management concept. By eliminating waste in the form of time, energy and materials, each process achieves substantial efficiencies. Even with all the foundry, metal finishing and modernized plating involved in the manufacturing process, GRAFF has a zero-discharge system that recycles 100% of brass and paper products.

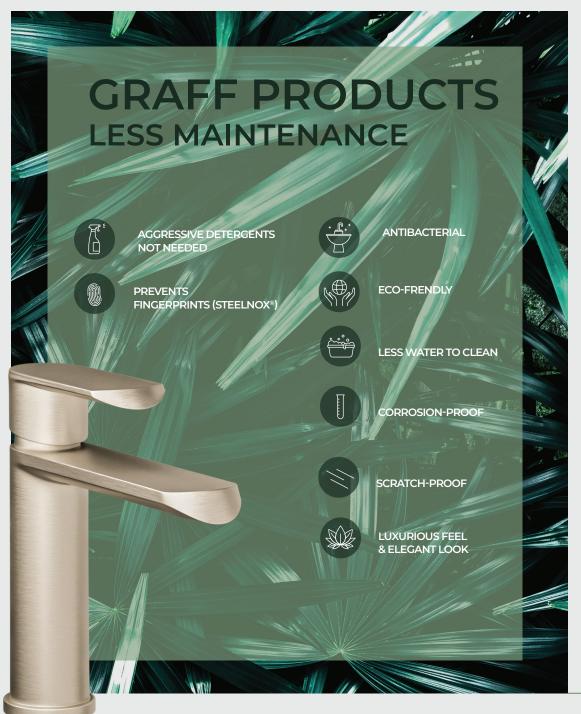


PRODUCTS
AND WATER USED
IN PRODUCTION
PROCESS

## THE PERMANENT MISSION









## **BRASS IS FOREVER**

100%
RECYCLABLE

To respect nature while also ensuring product quality and design aesthetics, GRAFF uses brass. Brass is a stable alloy that needs few additives in its preparation, thus making recycling easier.

LOW ENERGY CONSUMPTION

The low melting point and easy workability of brass make it possible to create products using low amounts of energy.

# QUALITY CONTROL

## AT THE SUPPLY CHAIN

GRAFF handpicks the raw material suppliers who share the same values and practices that GRAFF follows. The selection criteria comprise a fundamental working philosophy at GRAFF.

## The supply chain parameters at GRAFF



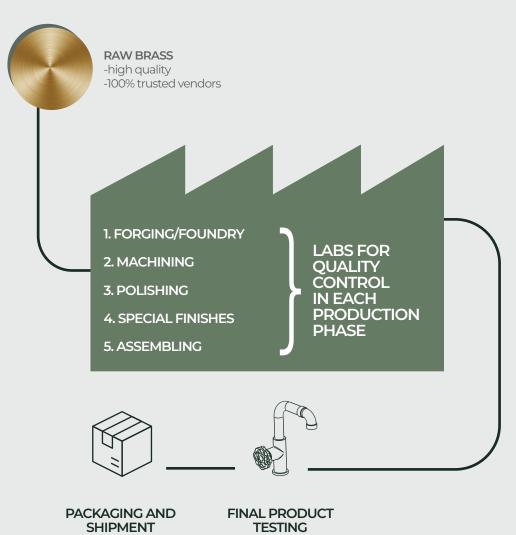
"Creating a positive impact is not only a trend, it is a working philosophy at GRAFF. Respecting biodiversity plays a major role in creating an impact in terms of ethical sourcing."



# QUALITY DELIVERED

## 100% IN-HOUSE MANUFACTURING

Inside GRAFF's state-of-the-art manufacturing system each step is carefully hand checked at GRAFF's in-house lab and then processed through high-precision machines until the final artfully designed product is delivered.















## -The objective



To put standards in place for sensible green practices that incorporate environmentally responsible measures



To ensure hygiene standards, and the health and safety of the working environment

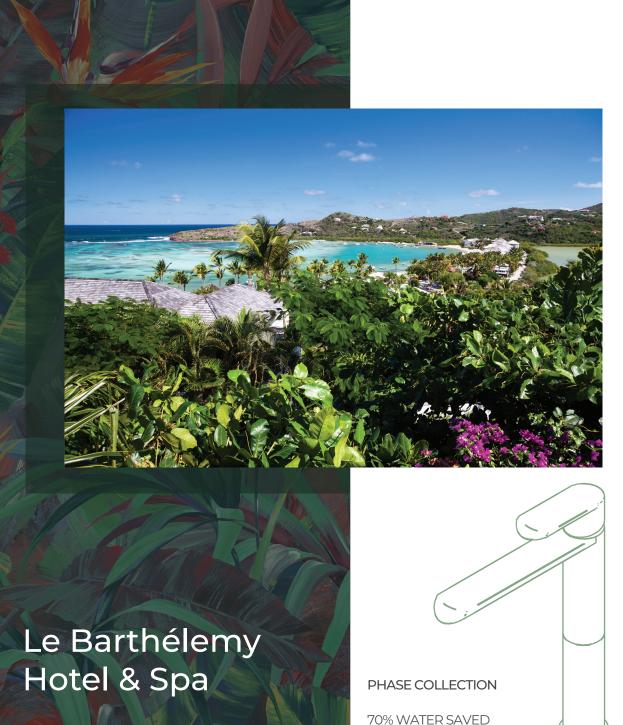


Green manufacturing building



Product quality to adhere to and respect green designs





21 GRAFF Sustainability Program 2022

30% LESS CARBON EMISSION

About the project:

GRAFF's Phase collection complements Le Barthélemy's warm, modern style as well as its green initiatives.

Design:

@sybilledemargerie

Location:

Saint-Barthélemy Nature Reserve



GLOBAL



About the project:
GRAFF's Sade collection is in
harmony with Les Villas du
Sporting's stunning architecture and rigorous environmental standards.

Architecture:

Christian Curau & Lourent Gire

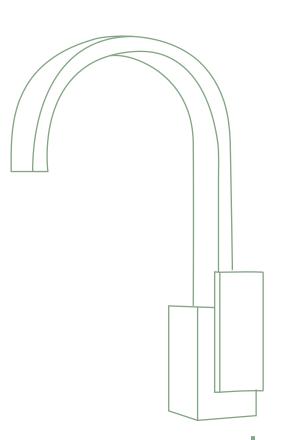
Interior Designer:

Olivier Antonie

Location:

Monte Carlo,

Monaco







SADE COLLECTION

70% WATER SAVED
30% LESS CARBON EMISSION

GLOBAL (\*)



About the project:
GRAFF's Targa Collection
harmonizes with Hotel
Tannenhof's gorgeous natural
style and conservation efforts.

Photographer:
Copyright by f-s-p.com
Felix Steck photographer

Hotel Interior Images: Tannenhof GmbH

Location: St. Anton am Arlberg, Austria



TARGA COLLECTION

70% WATER SAVED 30% LESS CARBON EMISSION

**GLOBAL** 





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graff-designs.com

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